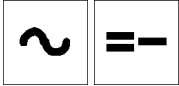




HILCO CUTIL

Stick electrodes – cutting & gouging

Current:



Welding positions:



Cutil is our electrode for cutting, gouging, chamfering and piercing of all metals, including stainless, aluminium, cast iron and non-ferrous alloys. Cutil guarantees welders easy performance, high cutting and gouging rates and easy handling. No oxygen is required. Take precautions when using: when gouging it is advised to lift the work so that the molten parent metal can run off better. The electrode should be set as horizontal as possible to the workpiece and kept in contact constantly. Push the electrode slightly to increase the working speed.

Base materials to be welded:

- Structural steels
- Stainless steels
- Aluminium
- Nickel alloys
- Cast iron
- Copper

Applications:

- All industries related to welding

Packaging and welding data:

Dia. mm.	Length mm.	Weight (kgs) 1000 pcs.	Current A
3,2	350	32,3	170-250
4,0	350	50,0	220-330
5,0	350	55,0	300-450